**SPEARS® MANUFACTURING COMPANY**
15853 OLDEN STREET • SYLMAR, CALIFORNIA 91342
MAILING ADDRESS: P.O. BOX 9203 • SYLMAR, CALIFORNIA 91392
Telephone (818) 364-1611 • Fax (818) 364-6945
www.spearsmfg.com

# CERTIFICATE OF COMPLIANCE

## PVC/CPVC FABRICATED & TAPPED IPS VAN STONE & BLIND FLANGES

Spears® Manufacturing Company certifies that its Fabricated IPS NPT tapped flanges are manufactured in the U.S.A. from a Polyvinyl Chloride (PVC) material having a cell classification of 12454, and from a Chlorinated Polyvinyl Chloride (CPVC) material having a cell classification of 23447 conforming to ASTM D1784. Flanges with socket/spigot connection have dimensions that conform to ASTM Standard F1866.

Flanges have a bolt-hole pattern that conforms to ANSI/ASME B16.5 CL150, ASTM Standard D4024 and meet the applicable sections of ASTM F1970. Fabricated flanges with a plastic ring 18 inches (18") and larger and fabricated blind flanges 14 inches and larger have a non-shock maximum internal pressure rating of 50 psi at 73°F. Fabricated flanges with a steel ring made from A36 carbon steel, Stainless Steel 304 or 316 have a non-shock maximum internal pressure rating of 150 psi at 73°F.

Doug Swingley
Chief Engineer/General Manager
dswingley@spearsmfg.net

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